



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. DSI 9224	REV. A SHEET 1 OF 1
DATE 01.11.21		TITLE CROSSTUBE SUPPORTS	SCALE NTS
A	01.11.21	NEW ISSUE	

DART SERVICE INSTRUCTION

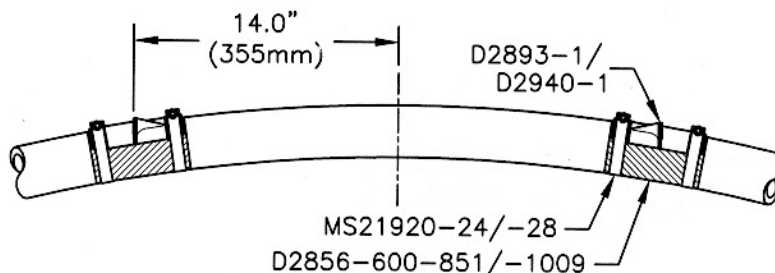
TO AMEND INSTALLATION INSTRUCTIONS

D205-594 Rev.D to Rev.G

IT IS ACCEPTABLE TO SUBSTITUTE DART SUPPORTS FOR BHT SUPPORTS AS FOLLOWS:

DWG CALLS UP	REPLACE WITH
(2) 205-050-132-001 SUPPORT (2) 205-050-133-001 SUPPORT (4) 205-050-134-001 U-BOLT (8) MS21042L4 NUT (8) AN960JD416 WASHER	(2) D2893-1 SUPPORT (4) MS21920-24 CLAMP (2) D2856-600-851 ABRASION STRIP
(2) 205-050-132-003 SUPPORT (2) 205-050-133-003 SUPPORT (4) 205-050-134-003 U-BOLT (8) MS21042L4 NUT (8) AN960JD416 WASHER	(2) D2940-1 SUPPORT (4) MS21920-28 CLAMP (2) D2856-600-1009 ABRASION STRIP

INSTALL DART SUPPORTS AS FOLLOWS:



CROSSTUBES WITH DART SUPPORTS SHOULD BE IDENTIFIED AS FOLLOWS:

DESC.	CROSSTUBE ASSEMBLY P/N	CROSSTUBE P/N	SUPPORTS P/N
FWD CROSSTUBE	D205-596-101	D205-596-001	(2) D2893-1 SUPPORT
	D205-596-105	D205-596-005	(4) MS21920-24 CLAMP
	D205-596-109	D205-596-009	(2) D2856-600-851 ABRASION STRIP
AFT CROSSTUBE	D205-596-103	D205-596-003	(2) D2940-1 SUPPORT
	D205-596-107	D205-596-007	(4) MS21920-28 CLAMP
	D205-596-111	D205-596-011	(2) D2856-600-1009 ABRASION STRIP

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